



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

647.7820

Job Sheet 187615

Part No: 647.7820

Job Qty: 4 ea

Part Name: Cross Bracket Aft



Part Weight: 0 lbs

Job Created: 12/10/18

Due Date: 12/21/18

Type: SOLD

Status: New

Job Tracking No:

Created By: Linda Lacelle

Description:

Priority: Medium

Note: DWG REV A IPP Rev A New Issue JFS 15/04/29 Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	12/21/18	12/21/18	0.00	0.00	Start Up Machining-1		18-12-10
100	Bandsaw	4 pcs	12/21/18	12/21/18	0.00	0.00	Bandsaw1		18-12-12
110	CNC Vertical Machining	4 pcs	12/21/18	12/21/18	0.00	31.56	HAAS 5 Axis		18-12-12
120	QC	4 pcs	12/21/18	12/21/18	0.00	0.00	QC1		18-12-12
130	QC	4 pcs	12/21/18	12/21/18	0.00	0.00	QC8 Machining-1		18-12-12
140	Outsource	4 pcs	12/21/18	12/21/18			ATG001-VC	10	18-12-12
150	Packaging	4 pcs	12/21/18	12/21/18	0.00	0.00	Packaging2		DEC 19 2018
155	QC	4 pcs	12/21/18	12/21/18	0.00	0.00	QC5		61
180	Packaging	4 pcs	12/21/18	12/21/18	0.00	0.00	Packaging3		DEC 20 2018
190	QC21-SA	4 Ea	12/21/18	12/21/18	0.00	0.00	QC21		DEC 20 2018

Part Op 100 - Cut Blank at 14.900"

Descriptions: 110 - 1-Machine per folio FB376 DWG REV: _____ FOLIO REV: _____ 2- Deburr and break all sharp edges

120 - QC1- Inspection performed by CMM Inspect on CMM as per folio CMM003. DWG REV: _____ CMM PROG. REV: _____

130 - QC8- Inspect parts - second check

140 - Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O TO ATG 20042031 Anodize & prime as per Dwg. 647.7800

150 - Receive & Inspect for Damage & Mat'l Certs

155 - QC5- Inspect part completeness to step on W/O

180 - Identify as per dwg & Stock Location: _____ ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S1.750X2.250	7075-T6 Sheet 1.750" X 2.250"	4.9680 ft (1.242 ea)	90-Start up Operation	5136 316

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S1.750X2.250	5	78	0



11-61-855

REC-18-1010

11-61-855

800/9031

Part Specifications

Specifications could not be found.

Plex 12/10/18 11:44 AM dart.lacelle.linda



Container No: S136319



Part: 647.7820

Job No: 187615

Serial No/Batch: S136319

Revision:

Inspector:

Exp Date:

Instructions:

DART Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/10/18

21. 10. 19

1. 10. 19
2. 10. 19
3. 10. 19

4. 10. 19

5. 10. 19

6. 10. 19

7. 10. 19

8. 10. 19

9. 10. 19

10. 10. 19

11. 10. 19

12. 10. 19

13. 10. 19

14. 10. 19

15. 10. 19

16. 10. 19

17. 10. 19

18. 10. 19

19. 10. 19

20. 10. 19

21. 10. 19

22. 10. 19

23. 10. 19

24. 10. 19

25. 10. 19

26. 10. 19

27. 10. 19

28. 10. 19

29. 10. 19

30. 10. 19

31. 10. 19

32. 10. 19

33. 10. 19

34. 10. 19

35. 10. 19

36. 10. 19

37. 10. 19

38. 10. 19

39. 10. 19

40. 10. 19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO042031**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO042031
PO Date: 12/12/18
Due Date: 12/21/18
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Phone:

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	187615	647.7820	Cross Bracket Aft Outsource process- Anodize per QSI017 4.1.10.1 Issue P/O TO ATG: Anodize & prime as per Dwg. 647.7800	Firmed	-	12/21/18	4 pcs	0 pcs	4 pcs	\$24.56/pcs	\$98.24
2	185759	646.3110	Channel Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	-	12/21/18	10 pcs	0 pcs	10 pcs	\$24.56/pcs	\$245.60
3	185451	RBE105- 31781W2- 3	Base -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	12/21/18	8 pcs	0 pcs	8 pcs	\$11.35/pcs	\$90.80

Plex 12/14/18 12:31 PM dart.tsimiklis.chrisoule



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO042031

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
Grand Total:											\$434.64

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 12/14/18 12:31 PM dart.tsimiklis.chrisoula



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916875

Date: 19-Dec-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: 647.7820 Cross Bracket Aft Outsource process - Anodize per QSI017 4.1.10.1 Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24348	Rev: A PO: PO042031 Line: 1	DAS 61 9-03
10 ea	Part: 646.3110 Channel Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 24349	Rev: NC PO: PO042031 Line: 2	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>DEC 19 2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

